

# Engine Starting Systems

## It All Starts with Ingersoll Rand

For over a half century, Ingersoll Rand has delivered the most reliable air starters for use in the world's most demanding industries and environments. With over 200 models, we have more installations in more applications around the world than any other manufacturer.

## • Leader in Air Starting broad line of turbine starters, vane starters and barring motors

- Best-in-class Performance horsepower, torque and efficiency
- Culture of Innovation latest technology and superior engineering
- Lab Tested, Field Proven rugged components ensure reliability in harsh conditions
- Global Support

worldwide sales, service and engineering

We invite you to peruse our catalog, learn more about our wide range of products and discover for yourself why the biggest names in the business trust Ingersoll Rand air starters.



Catalog pages with this symbol describe Ingersoll Rand products specified as "original equipment" by global engine manufacturers.

### **International Certifications**

ISO 9001:2000 — ABS (American Bureau of Shipping) — Lloyd's Register Germanischer Lloyd (www.germanlloyd.org) — Korean Register of Shipping

Certificate information available upon request.











## Selection Guide

### **Air Starter Industry Selection Guide**

| ENGINE<br>STARTER<br>SERIES | BÅ         |        |             |           |                     |                |
|-----------------------------|------------|--------|-------------|-----------|---------------------|----------------|
|                             | Locomotive | Marine | Off-Highway | Oil & Gas | Power<br>Generation | Transportation |
| TURBINE STARTERS            | 5          |        |             |           |                     |                |
| 150T "F" Series             |            |        |             |           |                     |                |
| ST400                       |            |        |             |           |                     |                |
| ST500                       |            |        |             |           |                     |                |
| ST600                       |            |        |             |           |                     |                |
| ST700/ST900                 |            |        |             |           |                     |                |
| ST1000/ST1000M              |            |        |             |           |                     |                |
|                             |            |        |             |           |                     |                |
| VANE STARTERS               |            |        |             |           |                     |                |
| SS100                       |            |        |             |           |                     |                |
| SS350                       |            |        |             |           |                     |                |
| 150BM                       |            |        |             |           |                     |                |
| 55800                       |            |        |             |           |                     |                |
|                             |            |        |             |           |                     |                |
| GAS TURBINE STAR            | TERS       |        |             |           |                     |                |
| TS700/TS900/TS140           | 00         |        |             |           |                     |                |
| BARRING MOTORS              |            |        |             |           |                     |                |
| B006                        |            |        |             |           |                     |                |
| T480                        |            |        |             |           |                     |                |



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## **High-Performance** from Start to Finish

### **Turbine Starters**

Patented slip-fit, modular motor design makes servicing simple and convenient.

From the remotest mines to the open seas, Ingersoll Rand turbine air starters withstand the toughest environmental and working conditions.

Robust features and flexibility combine to deliver reliable, heavy-duty starting power for a wide range of industrial, oil and gas, marine, power generation, rail and mining applications.

Unlike cantilever designs, our fully-supported, high-speed rotors extend bearing life by minimizing deflection and ensuring concentric operation. Add in our lightweight, lube-free and field-serviceable motor design, and it's no wonder Ingersoll Rand turbine air starters are specified by premier engine OEMs across the globe.

- Lube-free turbine motor
- Easy field serviceability
- Robust gearing handles long crank cycles
- Fully-supported rotor for longer bearing life
- · Sealed, oil-lubricated planetary sets (preferred worldwide for high-performance gear trains)
- Solid aluminum rotor design tames harsh, contaminated environments\*
- Modular motor design shares components with vane starters to reduce parts inventory
- Proven Ingersoll Rand front-end engagement system for greater reliability
- Class-leading power, durability and efficiency
- \* ST1000 Series





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### **Turbine Starter Selection Guide (Lubrication Free)**

| For Diesel<br>Engine<br>Displacement<br>(liters) | Catalog<br>Pages | Series          | Gear<br>Ratio | Extended<br>Starting<br>Capability<br>(>10 sec.) | Max<br>Power<br>(hp) | Max<br>Pressure<br>psi (bar) | Air<br>Consumption<br>at Max HP<br>scfm (L/s) | Engagement<br>Type**    | Inlet<br>Size<br>(NPT)     | Exhaust<br>Size<br>(NPT) | Gas<br>Sealed |
|--|------------------|-----------------|---------------|--|----------------------|------------------------------|---|-------------------------|----------------------------|--------------------------|---------------|
| 8 to 27  | 7-9              | 150TMG          | F             | Yes  | 28                   | 150 (10.3)                   | 710 (335)                                     | Inertia                 | 1 <sup>1</sup> /4"         | 2"                       | Yes           |
| 8 to 27  | 7-9              | 150TMP          | F             | Yes  | 28                   | 150 (10.3)                   | 710 (335)                                     | Pre-Engaged             | <b>1</b> <sup>1</sup> /4″" | 2"                       | Yes           |
| 8 to 70  | 7-9              | 150TLP          | F             | Yes  | 28                   | 90 (6.2)                     | 780 (368)                                     | Pre-Engaged             | 11/4″                      | 2"                       | Yes           |
| 5 to 60  | 10-11            | ST400           | С             | Yes  | 25                   | 150 (10.3)                   | 750 (354)                                     | Pre-Engaged             | 1"                         | NA                       | No            |
| 5 to 60  | 10-11            | ST455           | С             | Yes  | 23                   | 120 (8.3)                    | 780 (368)                                     | Pre-Engaged             | 1"                         | NA                       | No            |
| 5 to 60  | 12-14            | ST499           | С             | Yes  | 26                   | 90 (6.2)                     | 765 (361)                                     | Pre-Engaged             | 1"                         | NA                       | No            |
| 5 to 100   | 12-14            | ST599           | F             | Yes  | 44                   | 150 (10.3)                   | 1240 (585)                                    | Pre-Engaged             | 11/4″                      | 2"                       | Yes           |
| 5 to 100   | 15-16            | ST544           | F             | Yes  | 28                   | 150 (10.3)                   | 710 (335)                                     | Pre-Engaged             | 11/4″                      | 2"                       | Yes           |
| 16 to 80   | 15-16            | ST650           | В             | Yes  | 66                   | 150 (10.3)                   | 1450 (684)                                    | Pre-Engaged             | 11/4″                      | 5"<br>V-Band<br>Flange   | No            |
| 16 to 80   | 15-16            | ST699           | В             | Yes  | 67                   | 90 (6.2)                     | 1700 (802)                                    | Pre-Engaged             | 11/2"                      | 5"<br>V-Band<br>Flange   | No            |
| 16 to 130  | 17-20            | ST750/<br>ST950 | В             | No/Yes   | 55                   | 150 (10.3)                   | 1300 (614)                                    | Inertia/<br>Pre-Engaged | 11/2″                      | 4" *                     | Yes           |
| 16 to 130  | 17-20            | ST750/<br>ST999 | В             | No/Yes   | 66                   | 90 (6.2)                     | 1700 (802)                                    | Inertia/<br>Pre-Engaged | 11/2″                      | 4" *                     | Yes           |
| 80 to 200  | 17-20            | ST750/<br>ST950 | С             | No/Yes   | 55                   | 150 (10.3)                   | 1300 (614)                                    | Pre-Engaged             | 11/2″                      | 4" *                     | Yes           |
| 80 to 200  | 17-20            | ST750/<br>ST999 | С             | No/Yes   | 66                   | 90 (6.2)                     | 1700 (802)                                    | Pre-Engaged             | 11/2″                      | 4" *                     | Yes           |
| 16 to 130  | 21-24            | ST1060          | В             | Yes  | 70                   | 150 (10.3)                   | 1290 (609)                                    | Inertia/<br>Pre-Engaged | 11/2″                      | 4" *                     | Yes           |
| 16 to 130  | 21-24            | ST1099          | В             | Yes  | 68                   | 90 (6.2)                     | 1240 (585)                                    | Inertia/<br>Pre-Engaged | 11/2″                      | 4" *                     | Yes           |
| 80 to 200  | 21-24            | ST1060          | С             | Yes  | 70                   | 150 (10.3)                   | 1290 (609)                                    | Pre-Engaged             | 11/2″                      | 4" *                     | Yes           |
| 80 to 200  | 21-24            | ST1099          | С             | Yes  | 68                   | 90 (6.2)                     | 1240 (585)                                    | Pre-Engaged             | 11/2″                      | 4" *                     | Yes           |
| 160 to 320                                       | 21-24            | ST1060          | D             | Yes  | 70                   | 150 (10.3)                   | 1290 (609)                                    | Pre-Engaged             | 11/2″                      | 4" *                     | Yes           |
| 160 to 320                                       | 21-24            | ST1099          | D             | Yes  | 68                   | 90 (6.2)                     | 1240 (585)                                    | Pre-Engaged             | 11/2″                      | 4" *                     | Yes           |
| Gas Turbine<br>Engines                           | 39-44            | TS700/<br>TS900 | D             | Yes  | 130                  | 225 (15.5)                   | 2200 (1038)                                   | Permanently<br>Engaged  | 11/2″                      | 4" *                     | Yes           |

\* Or exhaust through a welded flanged 3<sup>1</sup>/2" schedule 40 pipe.

These figures are only a guide. For difficult-to-start engines or for operation under adverse conditions, use the next more powerful starter. For 2-stroke diesel engines, these figures may be multiplied by 1.5. Ex: a 150TMG could be used in a 41 liter 2-stroke diesel engine. For carbureted (gas) engines, these figures may be doubled. Ex: a 150BMP could be used on a 54 liter gasoline engine. Note 1 liter = 61.02 in<sup>3</sup>.

\*\* There are two basic types of air starters: pre-engaged and inertia. With pre-engaged starters, the drive pinion is completely engaged with the engine ring gear before the starter begins to crank the engine. With an inertia starter, the rotating drive pinion engages the engine ring gear simultaneously with the initial cranking of the engine.

### 150<sup>™</sup> "F" Series





For engine displacement of: Diesel–500 to 4300 CID (8 to 70 liters) Carbureted–1000 to 8600 CID (16 to 140 liters)

### **Features/Benefits**

- Efficient 36 hp turbine motor uses no external lubrication
- Same inlet and outlet locations as the 150BM Series starters for easy change-out
- Uses the proven front end of the 150BM starter
- Sealed, oil-lubricated planetary gears provide maintenance-free operation

### Versatile

- Sealed for use in gas and air applications
- Inertia and pre-engaged models
- Left- and right-hand rotation
- 4 inlet, 4 exhaust, and 16 drive housing orientations
- 30-150 psi (2.1-10.3 bars) operation

#### **Industry Applications**







LOCOMOTIVE



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TRANSPORTATION



POWER GENERATION

### Dimensions

Weight: 35 lbs (15.9 kg)

**Note:** All dimensions shown are for reference only. Specifications subject to change without notice.





#### **Performance Information**

| Pressure<br>psi (bar) | Breakaway Torque<br>ft-lb (Nm) | Speed @ Max HP<br>rpm | Max Power<br>hp (kW) | Flow @ Max HP<br>scfm (L/s) |
|-----------------------|--------------------------------|-----------------------|----------------------|-----------------------------|
| 150TMPF/150TMGF - 44% | ARC                            |                       |                      |                             |
| 60 (4.1)              | 74 (100)                       | 1296                  | 9 (7)                | 310 (146)                   |
| 90 (6.2)              | 113 (153)                      | 1480                  | 16 (12)              | 430 (203)                   |
| 120 (8.3)             | 147 (200)                      | 1580                  | 22 (17)              | 570 (269)                   |
| 150 (10.3)            | 182 (247)                      | 1620                  | 28 (21)              | 710 (335)                   |
| 150TLPF – 99% ARC     |                                |                       |                      |                             |
| 30 (2.1)              | 72 (98)                        | 1185                  | 8 (6)                | 340 (160)                   |
| 60 (4.1)              | 132 (179)                      | 1500                  | 19 (14)              | 580 (274)                   |
| 90 (6.2)              | 206 (280)                      | 1530                  | 30 (23)              | 780 (368)                   |
| 120 (8.3)             | 247 (336)                      | 1540                  | 36 (46)              | 1000 (475)                  |

### **Model Coding**





#### **Simple Crossover:**

Current 150BM models are superseded to the  $150T^{TM}$  "F" models by replacing the "B" with a "T" and the "E" with an "F".

*Example:* 150**B**MP**E**88R54 = 150**T**MP**F**88R54

For low pressure applications (less than 90 psi or 6.2 bar) replace the "M" with an "L". *Example:* 150T**M**PE88R54 = 150T**L**PF88R54

### **Parts and Accessories**

|         | Part #                       | Description   |                    | Part #                               | Description                     |
|---------|------------------------------|---|--------------------|--------------------------------------|---------------------------------|
|         | ST500-674<br>or 150T-312     | 2" Muffler  |                    | 150BMP-1064                          | 1/8", 150 psi<br>Pressure Gauge |
|         | 150BMP-1051B<br>150BMP-2451B | 1/4" 12 V<br>Solenoid Valve<br>1/4" 24 V  |                    | *ST900-267H/150                      | 1-1/2" Strainer<br>Housing      |
| aller A | SMB-G618                     | Gas Rated Push<br>Button Valve  |                    | *ST900-266/150-HP                    | 1-1/2" Strainer<br>(50 microns) |
| Ny.     | SMB-618                      | Push Button Valve   |                    | ST500-A735                           | 2" Road Splash<br>Deflector     |
| ÷.      | SRV125F                      | 1-1/4" Relay/Solenoid<br>Valve  |                    | 150BMP-1056                          | 1/2" Check Valve                |
| ÷       | SRV125T<br>SRV125            | 1-1/4" Relay Valve<br>for Transit Aftermarket<br>1-1/4" Relay Valve<br>for Stationary Air | TO                 | 150BMP-1067                          | 1/2" Drain Valve                |
|         | SRV150SS                     | 1-1/2" Gas Rated<br>Relay Valve   | £ >                | ST500-К166                           | SAE J518 Split Flange           |
|         | 150BMP-1058                  | Gladhand  | *For complete filt | ter (strainer + housing), please ord | ler ref ST900-267/150-HP        |

### **Genuine Ingersoll Rand Replacement Kits**

| Tune Up Kit<br>Part Number | Description                          |
|----------------------------|--------------------------------------|
| 150TMP-TK1                 | 150T Pre-engaged Starter Tune Up Kit |
| 150TMG-TK1                 | 150T Inertia Starter Tune Up Kit     |



150TMP-TK1 Parts



150TMG-TK1 Parts

### **Motor Modules**

| Motor Module<br>Part Number | Description              |
|-----------------------------|--------------------------|
| 150TMFR-100                 | RH Half Arc Motor Module |
| 150TMFL-100                 | LH Half Arc Motor Module |
| 150TLFR-100                 | RH Half Arc Motor Module |
| 150TLFL-100                 | LH Half Arc Motor Module |

Note: The motor module can be used to convert an E ratio to an F ratio 150T starter and includes the motor and the gearing section.

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### **ST400 Series**





For engine displacement of: Diesel-300 to 3600 CID (5 to 60 liters)

#### **Industry Applications**

POWER GENERATION







### **Features/Benefits**

- Efficient 26 hp turbine motor uses no external lubrication
- One-hose hookup simplifies required piping
- In-line design weighs only 23 lbs (10.4 kg)
- Sealed oil-bath lubrication for gears and bearings provides maintenance free operation

### Versatile

- Removable mounting flange can be rotated 360 degrees for greater mounting flexibility
- Compact, lightweight design makes installation easy
- Overhung pinion design fits most worldwide manufacturers' engines
- 30-150 psi (2.1-10.3 bars) operation

### **Model Coding**





### **Performance Information**

| Pressure<br>psi (bar) | Breakaway Torque<br>ft-lb (Nm) | Speed @ Max HP<br>rpm | Max Power<br>hp (kW) | Flow @ Max HP<br>scfm (L/s) |
|-----------------------|--------------------------------|-----------------------|----------------------|-----------------------------|
| ST400 – 44% ARC       |                                |                       |                      |                             |
| 90 (6.2)              | 90 (122)                       | 1500                  | 14 (10)              | 430 (203)                   |
| 120 (8.3)             | 120 (163)                      | 1650                  | 19 (14)              | 600 (284)                   |
| 150 (10.3)            | 150 (203)                      | 1650                  | 25 (19)              | 750 (354)                   |
| ST455 – 55% ARC       |                                |                       |                      |                             |
| 60 (4.1)              | 80 (109)                       | 1400                  | 10 (7)               | 23 (17)                     |
| 90 (6.2)              | 135 (183)                      | 1450                  | 18 (13)              | 650 (307)                   |
| 120 (8.3)             | 185 (251)                      | 1500                  | 23 (17)              | 780 (368)                   |
| ST499 – 99% ARC       |                                |                       |                      |                             |
| 30 (2.1)              | 50 (68)                        | 1550                  | 7 (5)                | 320 (251)                   |
| 60 (4.1)              | 115 (156)                      | 1600                  | 14 (10)              | 550 (260)                   |
| 90 (6.2)              | 185 (251)                      | 1650                  | 26 (19)              | 765 (361)                   |

#### **Parts and Accessories**

|  | Part #            | Description                                |
|--|-------------------|--|
| <b>Q</b>   | 150BMP-1051B      | 1/4" 12 V Solenoid Valve                   |
|  | 150BMP-2451B      | 1/4" 24 V Solenoid Valve                   |
| and the second s | SMB-618           | Push Button Valve                          |
| ÷.   | SRV125F           | 1-1/4" Relay/Solenoid<br>Valve             |
|  | SRV125T           | 1-1/4" Relay Valve for Transit Aftermarket |
|  | SRV125            | 1-1/4" Relay Valve<br>for Stationary Air   |
|  | SRV150            | 1-1/2" Relay Valve                         |
| V  | *ST900-267H/150   | 1-1/2"<br>Strainer Housing                 |
|  | *ST900-266/150-HP | 1-1/2" Strainer<br>(50 microns)            |
|  | ST400-A339M       | Manual Control Valve                       |

\*For complete filter (strainer + housing), please order ref ST900-267/150-HP

#### **Parts and Accessories**

|     | Part #     | Description                           |
|-----|------------|---------------------------------------|
|     | ST400-C339 | Relay Valve with top-mounted Solenoid |
| 111 | ST400-K17  | 1" NPT Flange Kit                     |
| 837 | ST400-16   | SAE J518 Split Flange                 |

### **Genuine Ingersoll Rand Replacement Kits**

| Tune Up Kit Part Number | Description             |
|-------------------------|-------------------------|
| Liner Assembly          |                         |
| ST400-A41R              | Standard Arc Right Hand |
| ST400-A41L              | Standard Arc Left Hand  |
| ST455-A41R              | 55% Arc Right Hand      |
| ST455-A41L              | 55% Arc Left Hand       |
| ST499-A41R              | Full Arc Right Hand     |
| ST499-A41L              | Full Arc Left Hand      |



### **ST500 Series**





For engine displacement of: Diesel–500 to 6000 (8 to 100 liters) Carbureted–1000 to 12,000 CID (16 to 200 liters)

### **Features/Benefits**

- Powerful 44 hp turbine motor uses no external lubrication
- Steel insert at inlet ensures a solid connection
- Smooth pre-engagement piston minimizes ring gear wear
- Sealed, oil-lubricated planetary gears provide maintenance-free operation

### Versatile

- Sealed for use in gas and air applications
- For use with air or natural gas
- 4 inlet, 4 exhaust, and 16 drive housing orientations
- Left- or right-hand rotation
- Optional pinions and flanges to fit most engines
- 30-150 psi (2.1-10.3 bars) operation

### **Industry Applications**









#### POWER GENERATION



#### Dimensions

Weight: 38 lbs (17.2 kg)

**Note:** All dimensions shown are for reference only. Specifications subject to change without notice.





### **Performance Information**

| Pressure<br>psi (bar) | Breakaway Torque<br>ft-lb (Nm) | Speed @ Max HP<br>rpm | Max Power<br>hp (kW) | Flow @ Max HP<br>scfm (L/s) |
|-----------------------|--------------------------------|-----------------------|----------------------|-----------------------------|
| ST544                 |                                |                       |                      |                             |
| 60 (4.1)              | 74 (100)                       | 1296                  | 9 (7)                | 310 (146)                   |
| 90 (6.2)              | 113 (153)                      | 1480                  | 16 (12)              | 430 (203)                   |
| 120 (8.3)             | 147 (200)                      | 1580                  | 22 (17)              | 600 (284)                   |
| 150 (10.3)            | 182 (247)                      | 1620                  | 28 (21)              | 750 (354)                   |
| ST599                 |                                |                       |                      |                             |
| 30 (2.1)              | 72 (98)                        | 1185                  | 8 (6)                | 340 (160)                   |
| 60 (4.1)              | 132 (179)                      | 1500                  | 19 (14)              | 580 (274)                   |
| 90 (6.2)              | 206 (280)                      | 1530                  | 30 (23)              | 780 (368)                   |
| 120 (8.3)             | 247 (336)                      | 1540                  | 36 (46)              | 1000 (475)                  |
| 150 (10.3)            | 295 (400)                      | 1560                  | 44 (58)              | 1240 (585)                  |

### **Model Coding**







### **Parts and Accessories**

|  | Part #       | Description                                |                | Part #            | Description                     |
|--|--------------|--|----------------|-------------------|---------------------------------|
| <b>e</b>   | 150BMP-1051B | 1/4" 12 V<br>Solenoid Valve                | £ 3.           | ST500-K166        | SAE J518 Split Flange           |
| and the second s | SMB-G618     | Gas Rated Push<br>Button Valve             |                | 150BMP-1056       | 1/2" Check Valve                |
| <b>N</b>   | SMB-618      | Push Button Valve                          |                | 150T-312          | 2″ Muffler                      |
|  | SRV125T      | 1-1/4" Relay Valve for Transit Aftermarket |                | SMB-441           | Liquid Sealant                  |
| THE P  | SRV125       | 1-1/4" Relay Valve for Stationary Air      | - I the second | 500 111           |                                 |
|  | 150BMP-1064  | 1/8", 150 psi<br>Pressure Gauge            |                | *ST900-267H/150   | 1-1/2″ Strainer<br>Housing      |
|  | ST500-A735   | 2″ Road Splash<br>Deflector                |                | *ST900-266/150-HP | 1-1/2″ Strainer<br>(50 microns) |

\*For complete filter (strainer + housing), please order ref ST900-267/150-HP

### **Genuine Ingersoll Rand Replacement Kits**

| Tune Up Kit Part Number | Description               |
|-------------------------|---------------------------|
| ST500-TK1               | ST500 Starter Tune Up Kit |
| ST500-SK1               | ST500 Seal Kit            |



Exploded View of ST500-TK1 Part Location

Exploded View of ST500-SK1 Part Location

### **ST600 Series**





For engine displacement of: Diesel-1000 to 5000 CID (16 to 80 liters) Carbureted-2000 to 10,000CID (32 to 160 liters)

### **Features/Benefits**

- Powerful 67 hp turbine motor uses no external lubrication
- Extended pilot for easier installation
- Offset pre-engaged ports for greater fitting positioning
- Smooth pre-engagement for limited ring gear wear
- 39 lb (17.7 kg) weight makes it the lightest starter in its class

### Versatile

- In-line design and lightweight make installation easy
- Left or right-hand rotation
- 8 orientation options
- 30-150 psi (2.1-10.3 bars) operation
- For use with air only

#### **Industry Applications**





Ø 1.5 TYPE



Dimensions

Inlet Flange Kit (ST700-K166) Weight: 4.5 lbs (2.0 kg)

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### **Performance Information**

| Pressure<br>psi (bar) | Breakaway Torque<br>ft-lb (Nm) | Speed @ Max HP<br>rpm | Max Power<br>hp (kW) | Flow @ Max HP<br>scfm (L/s) |
|-----------------------|--------------------------------|-----------------------|----------------------|-----------------------------|
| ST650B                |                                |                       |                      |                             |
| 90 (6.2)              | 155 (210)                      | 2300                  | 34 (25)              | 850 (401)                   |
| 120 (8.3)             | 225 (305)                      | 2350                  | 50 (37)              | 1150 (543)                  |
| 150 (10.3)            | 260 (352)                      | 2600                  | 65 (49)              | 1450 (684)                  |
| ST699B                |                                |                       |                      |                             |
| 30 (2.1)              | 110 (149)                      | 1950                  | 20 (15)              | 600 (283)                   |
| 60 (4.1)              | 195 (264)                      | 2200                  | 41 (31)              | 1150 (543)                  |
| 90 (6.2)              | 290 (393)                      | 2400                  | 67 (50)              | 1700 (802)                  |

Note: Overtorque safety clutch set between 330 to 440 ft-lb (447 to 596 Nm)

### **Parts and Accessories**

|  | Part #           | Description                     |
|--|------------------|---------------------------------|
| <b>Q</b>   | 150BMP-1051B     | 1/4" 12 V<br>Solenoid Valve     |
|  | 150BMP-2451B     | 1/4" 24 V<br>Solenoid Valve     |
| and the second   | SMB-G618         | Gas Rated Push<br>Button Valve  |
| and the second s | SMB-618          | Push Button Valve               |
|  | SRV150           | 1-1/2" Relay Valve              |
|  | 150BMP-1058      | Gladhand                        |
|  | 150BMP-1064      | 1/8", 150 psi<br>Pressure Gauge |
|  | ST900-267H/150   | 1-1/2" Strainer<br>Housing      |
|  | ST900-266/150-HP | 1-1/2" Strainer<br>(50 microns) |
|  | 150BMP-1056      | 1/2" Check Valve                |
| TO   | 150BMP-1067      | 1/2" Drain Valve                |

### Model Coding



### **Genuine Ingersoll Rand Replacement Kits**

| Tune Up Kit Part Number | Description               |
|-------------------------|---------------------------|
| ST600-TK1               | ST600 Starter Tune Up Kit |
| ST600-SK1               | ST600 Starter Seal Kit    |



### ST700/900 Series





For engine displacement of: Diesel-1000 to 20,000 CID (16 to 320 liters) Carbureted-2000 to 40,000 CID (32 to 660 liters)

### Features/Benefits

- Powerful 66 hp turbine motor uses no external lubrication
- Robust gearing handles extended crank cycles
- B and C gearing options provide a broad range of starting torques
- Sealed, oil-lubricated planetary gears provide maintenancefree operation

### Versatile

- Sealed for use in gas and air applications
- Left- or right-hand rotation
- 4 inlet, 4 exhaust, and 16 housing orientations
- 30-150 psi (2.1-10.3 bars) operation
- Inertia and pre-engaged drives

#### **Industry Applications**



#### Model Coding for ST700



### Model Coding for ST900



For non-standard positions order orientation "-POS"





#### **Performance Information**

| Pressure<br>psi (bar)             | Breakaway Torque<br>ft-lb (Nm) | Speed @ Max HP<br>rpm | Max Power<br>hp (kW) | Flow @ Max HP<br>scfm (L/s) |
|-----------------------------------|--------------------------------|-----------------------|----------------------|-----------------------------|
| ST750/ST950 B Ratio (Iner         | tia & Pre-engaged)             |                       |                      |                             |
| 90 (6.2)                          | 160 (217)                      | 1950                  | 30 (22)              | 850 (401)                   |
| 120 (8.3)                         | 225 (305)                      | 2100                  | 45 (34)              | 1100 (519)                  |
| 150 (10.3)                        | 250 (339)                      | 2350                  | 55 (41)              | 1300 (614)                  |
| ST799/ST999 B (Inertia &          | Pre-engaged)                   |                       |                      |                             |
| 30 (2.1)                          | 110 (149)                      | 1750                  | 18 (13)              | 700 (330)                   |
| 60 (4.1)                          | 195 (264)                      | 1950                  | 36 (27)              | 1200 (566)                  |
| 90 (6.2)                          | 310 (420)                      | 2250                  | 66 (49)              | 1700 (802)                  |
| ST750/ST950 C Ratio (Pre-engaged) |                                |                       |                      |                             |
| 90 (6.2)                          | 190 (257)                      | 1675                  | 30 (22)              | 850 (401)                   |
| 120 (8.3)                         | 260 (352)                      | 1800                  | 45 (34)              | 1100 (519)                  |
| 150 (10.3)                        | 285 (386)                      | 2000                  | 55 (41)              | 1300 (614)                  |
| ST799/ST999 C Ratio (Pre-engaged) |                                |                       |                      |                             |
| 30 (2.1)                          | 130 (175)                      | 1500                  | 18 (13)              | 700 (330)                   |
| 60 (4.1)                          | 225 (305)                      | 1630                  | 36 (27)              | 1200 (566)                  |
| 90 (6.2)                          | 360 (485)                      | 1935                  | 66 (49)              | 1700 (802)                  |



### **Parts and Accessories**

|                | Part #                       | Description  |              | Part #            | Description                         |
|----------------|------------------------------|--|--------------|-------------------|-------------------------------------|
|                | 150BMP-1051B<br>150BMP-2451B | 1/4" 12 V<br>Solenoid Valve<br>1/4" 24 V<br>Solenoid Valve |              | 150BMP-1064       | 1/8", 150 psi<br>Pressure Gauge     |
| and the second | SMB-G618                     | Gas Rated Push   |              | *ST900-267H/150   | 1-1/2" Strainer<br>Housing          |
| <b>V</b>       |                              | Button Valve   | Button Valve |                   | 2" Strainer Housing                 |
|                | CMD 610                      | Duch Button Value  |              | *ST900-266/150-HP | 1-1/2" Strainer<br>(50 microns)     |
| "V             |                              |  |              | ST900-266/200-HP  | 2" Strainer Element<br>(50 microns) |
|                | SRV150                       | 1-1/2" Relay<br>Valve for Air                              |              | 150BMP-1056       | 1/2" Check Valve                    |
|                | SRV150SS                     | 1-1/2" Gas Rated<br>Relay Valve                            |              |                   | .,                                  |
| <b>A</b>       | 150BMP-1058                  | Gladhand   | To           | 150BMP-1067       | 1/2" Drain Valve                    |

\*For complete filter (strainer + housing), please order ref ST900-267/150-HP

### **Genuine Ingersoll Rand Replacement Kits**

| Tune Up Kit Part Number | Description  |
|-------------------------|--|
| ST700-TK1               | ST700 Starter Tune Up Kit  |
| ST700I-TK6              | ST700 Inertia Front End Tune<br>Up Kit                           |
| ST700P-TK7              | ST700 Pre-Engaged Front End<br>Tune Up Kit                       |
| ST700D-TK8              | ST700 and ST900 D Ratio Kit (4<br>O-Rings, 1 Retainer Ring)      |
| ST750R-TK2              | ST700-TK1 and ST750R-A53 Motor<br>Assembly for RH ST750 Starters |

| Tune Up Kit Part Number | Description   |
|-------------------------|---|
| ST750L-TK3              | ST700-TK1 and ST750L-A53 motor assembly for LH ST750 starters |
| ST799R-TK4              | ST700-TK1 and ST799R-A53 motor assembly for RH ST799 starters |
| ST799L-TK5              | ST700-TK1 and ST799L-A53 motor assembly for LH ST799 starters |
| ST900-GK1               | ST900 Gear Kit  |
| ST900-SK1               | ST900 Seal Kit  |



ST700-TK1 Parts



ST700P-TK7 Parts





Exploded View of ST900-GK1 Part Location

### ST1000/ST1000M Series





For engine displacement of: Diesel-1000 to 20,000 CID (16 to 320 liters) Carbureted-2000 to 40,000 CID (32 to 660 liters)

### **Features/Benefits**

- Powerful 70 hp turbine motor uses no external lubrication and offers best in class efficiency
- Patented, solid aluminum motor design enables reliable operation in harsh, contaminated environments
- Robust gearing handles extended crank cycles
- Patented, fully-supported high-speed rotor extends bearing life by minimizing deflection and ensuring concentric running; a better alternative to cantilever designs

### Versatile

- Sealed for use in gas and air applications
- Left- or right-hand rotation available
- 4 inlet, 4 exhaust, and 16 housing orientations
- 30-150 psi (2.1-10.3 bars) operation
- Inertia and pre-engaged drives available
- Patented slip-fit motor design makes servicing simple and convenient
- ST1000M version with 2-inch NPT inlet reduces the need for piping changes on some competitive models

#### **Industry Applications**







OFF-HIGHWAY



#### LOCOMOTIVE





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### **Dimensions**

### Pre-Engaged B & C Ratio

Weight: 76 lbs (34.5 kg)

**Note:** All dimensions shown are for reference only. Specifications subject to change without notice.





#### **ST1000M** Weight: 76 lbs (34.5 kg)





#### 538.82-[21.213] 306.29-[12.059] -154.5 [6.084 - 168.00 [6.614] Ø 38.00 [1.496] TYPE J518 FLANGE 4X 1/2"-13 20.00 69.) [2.7 28.50 [1.122] - 35.70 [1.406] 158.28 [6.231] 117.00 ø 48.91 [3.894 86.00 [3.386] - 180.00 [7.087] 135.42 186.50 FLYWHEE [7.343] FACE

102.00 [4.016] - 195.50 [7.697]



-41.50 PINION [1.634] TRAVEL

152.35 PILOT [5.998] DIAMETER

### Pre-Engaged D Ratio

Weight: 102 lbs (46.3 kg)



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### **Performance Information**

| Pressure<br>psi (bar) | Breakaway Torque<br>ft-lb (Nm) | Speed @ Max HP<br>rpm | Max Power<br>hp (kW) | Flow @ Max HP<br>scfm (L/s) |
|-----------------------|--------------------------------|-----------------------|----------------------|-----------------------------|
| ST1060 B Ratio        |                                |                       |                      |                             |
| 30 (2)                | 53 (71)                        | 1175                  | 7 (5)                | 370 (175)                   |
| 60 (4)                | 115 (156)                      | 1550                  | 20 (15)              | 590 (278)                   |
| 90 (6)                | 220 (298)                      | 1780                  | 39 (29)              | 820 (387)                   |
| 120 (8)               | 295 (400)                      | 1900                  | 53 (39)              | 1050 (496)                  |
| 150 (10)              | 353 (478)                      | 2050                  | 70 (52)              | 1290 (609)                  |
| ST1099 B Ratio        |                                |                       |                      |                             |
| 30 (2)                | 82 (111)                       | 1425                  | 13 (10)              | 540 (255)                   |
| 60 (4)                | 200 (271)                      | 1850                  | 36 (27)              | 890 (420)                   |
| 90 (6)                | 347 (470)                      | 2060                  | 68 (51)              | 1240 (585)                  |
| ST1060 C Ratio        |                                |                       |                      |                             |
| 30 (2)                | 62 (84)                        | 1025                  | 7 (5)                | 370 (175)                   |
| 60 (4)                | 143 (194)                      | 1350                  | 20 (15)              | 590 (278)                   |
| 90 (6)                | 256 (347)                      | 1515                  | 39 (29)              | 820 (387)                   |
| 120 (8)               | 342 (463)                      | 1675                  | 53 (39)              | 1050 (496)                  |
| 150 (10)              | 409 (554)                      | 1780                  | 70 (52)              | 1290 (609)                  |
| ST1099 C Ratio        |                                |                       |                      |                             |
| 30 (2)                | 98 (133)                       | 1225                  | 13 (10)              | 540 (255)                   |
| 60 (4)                | 234 (317)                      | 1580                  | 36 (27)              | 890 (420)                   |
| 90 (6)                | 400 (542)                      | 1770                  | 68 (51)              | 1240 (585)                  |
| ST1060 D Ratio        |                                |                       |                      |                             |
| 30 (2)                | 85 (115)                       | 765                   | 7 (5)                | 370 (175)                   |
| 60 (4)                | 195 (264)                      | 985                   | 20 (15)              | 590 (278)                   |
| 90 (6)                | 326 (442)                      | 1125                  | 39 (29)              | 820 (387)                   |
| 120 (8)               | 462 (626)                      | 1205                  | 53 (39)              | 1050 (496)                  |
| 150 (10)              | 557 (755)                      | 1650                  | 70 (52)              | 1290 (609)                  |
| ST1099 D Ratio        |                                |                       |                      |                             |
| 30 (2)                | 132 (179)                      | 900                   | 13 (10)              | 540 (255)                   |
| 60 (4)                | 318 (431)                      | 1170                  | 36 (27)              | 890 (420)                   |
| 90 (6)                | 540 (732)                      | 1300                  | 68 (51)              | 1240 (585)                  |



### **Genuine Ingersoll Rand Replacement Kits**

| Tune Up Kit Part Number | Description                |
|-------------------------|----------------------------|
| ST700P-TK7              | Pre-engaged Tune Up Kit    |
| ST700I-TK6              | Inertia Tune Up Kit        |
| ST700D-TK8              | D Ratio Tune Up Kit        |
| ST1000-SK1              | Seal Kit                   |
| ST1000-GK1              | Planetary Gear Kit         |
| ST1000R-K53-37          | Rotor Replacement Kit (RH) |

| Tune Up Kit Part Number | Description                |
|-------------------------|----------------------------|
| ST1000L-K53-37          | Rotor Replacement Kit (LH) |
| ST1000-K24              | Rotor Bearing Kit          |
| ST1000R-K212            | Motor Adapter Kit (RH)     |
| ST1000L-K212            | Motor Adapter Kit (LH)     |
| ST1000K-562             | Straight Exhaust Kit       |
| ST1000K-350             | Elbow Exhaust Kit          |





ST700P-TK7 Parts

ST1000-SK1 Parts



ST1000R-K53-37 and ST1000L-K53-37 Parts



ST1000K-350 Part

#### Parts and Accessories

|       | Part #            | Description  |          | Part #                     | Description                    |                   |
|-------|-------------------|--|----------|----------------------------|--------------------------------|-------------------|
| 0 ©11 | ST700-K166        | Inlet Flange Kit                                   | New York | SMB-618                    | Push Button Valve              |                   |
| 0     | ST700-К351        | Exhaust<br>Flange Kit                              | aller A  | SMB-G618                   | Gas Rated Push<br>Button Valve |                   |
|       | SRV150            | 1-1/2" Relay<br>Valve for Air                      |          | 38600714<br>(RR152-F30)    | High Pressure                  | 1.5"<br>90 Degree |
|       |                   |  | THE.     | 38754917<br>(RR152-F30-14) | Regulator<br>Relay Valve       | 1.5"<br>In-line   |
|       | SRV150SS          | 1-1/2" Gas Rated<br>Stainless Steel<br>Relay Valve |          | 16675845<br>(RR250-F30)    | (for use with<br>air only)     | 2.5"<br>In-line   |
| -     | *ST900-267H/150   | 1-1/2"<br>Strainer Housing                         |          |                            |                                |                   |
|       | ST900-267H/200    | 2''<br>Strainer housing                            |          |                            |                                |                   |
|       | *ST900-266/150-HP | 1-1/2" Strainer<br>(50 microns)                    |          |                            |                                |                   |
|       | ST900-266/200-HP  | 2" Strainer  |          |                            |                                |                   |

\*For complete filter (strainer + housing), please order ref ST900-267/150-HP

(50 microns)

## Superior Engineering, Legendary Performance

### Vane Starters



With their simple, rugged design, easy maintenance, and legendary durability, Ingersoll Rand vane starters reign as the most commonly used air starters in the world. Our vane motors develop maximum horsepower at speeds as low as 5000 RPM plus require only a small amount of lubrication for maximum life. This ability to thrive at lower speeds improves each motor's bearing life, minimizes planetary gear reduction and delivers more torque per pound than other displacement motors.

- High torque, lower RPMs
- Easy field serviceability
- Modular design shares components with turbine starters

Reliability and high-efficiency at a low cost have made our 150 BM and SS800 models the benchmark starters in their class.





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### Vane Starters Selection Guide

| For Diesel<br>Engine<br>Displacement<br>(liters) | Catalog<br>Section | Series | Gear<br>Ratio | Extended<br>Starting<br>Capability<br>(>10 sec.) | Max<br>Power<br>(hp) | Max<br>Pressure<br>psi (bar) | Air<br>Consumption<br>at Max HP<br>scfm (L/s) | Engagement<br>Type**      | Inlet<br>Size<br>(NPT) | Exhaust<br>Size<br>(NPT)        | Gas<br>Sealed |
|--|--------------------|--------|---------------|--|----------------------|------------------------------|---|---------------------------|------------------------|---------------------------------|---------------|
| No Lubrication R                                 | equired            |        |               |  |                      |                              |   |                           |                        |                                 |               |
| 1 to 10  | G                  | SS100* | E             | No   | 15                   | 150 (10.3)                   | 415 (196)                                     | Pre-Engaged or<br>Inertia | 1"                     | 1 <sup>1</sup> / <sub>2</sub> " | Yes           |
| Lubrication Requ                                 | ired               |        |               |  |                      |                              |   |                           |                        |                                 |               |
| 8 to 27  | G                  | 150BMG | Е             | No   | 32                   | 150 (10.3)                   | 680 (321)                                     | Inertia                   | 11/4″                  | 11/4"                           | Yes           |
| 8 to 27  | G                  | 150BMP | Е             | No   | 32                   | 150 (10.3)                   | 680 (321)                                     | Pre-Engaged               | 11/4″                  | 11/4″                           | No            |
| 15 to 32   | G                  | 150BMP | D             | No   | 32                   | 150 (10.3)                   | 680 (321)                                     | Pre-Engaged               | 11/4″                  | 11/4″                           | No            |
| 8 to 27  | F                  | SS350G | Е             | No   | 36                   | 150 (10.3)                   | 900 (425)                                     | Pre-Engaged               | 1 <sup>1</sup> /4″     | 11/2″                           | Yes           |
| 16 to 130  | Н                  | SS810  | В             | No   | 80                   | 150 (10.3)                   | 1700 (802)                                    | Inertia                   | 1 <sup>1</sup> /2″     | 21/2″                           | Yes           |
| 16 to 130  | Н                  | SS815  | В             | No   | 80                   | 150 (10.3)                   | 1700 (802)                                    | Pre-Engaged               | 11/2″                  | 21/2″                           | Yes           |
| 80 to 200  | Н                  | SS825  | С             | No   | 75                   | 150 (10.3)                   | 1350 (637)                                    | Pre-Engaged               | 11/2″                  | 21/2″                           | Yes           |
| 160 to 320                                       | Н                  | SS850  | D             | No   | 75                   | 150 (10.3)                   | 1275 (602)                                    | Pre-Engaged               | 1 <sup>1</sup> /2″     | 21/2″                           | Yes           |

These figures are only a guide. For difficult-to-start engines or for operation under adverse conditions, use the next more powerful starter. For 2-stroke diesel engines, these figures may be multiplied by 1.5. Ex: an SS100 could be used on a 15 liter 2-stroke diesel engine. For carbureted (gas) engines, these figures may be doubled. Ex: a 150BMP could be used on a 54 liter gas engine. Note 1 liter = 61.02 in<sup>3</sup>.

\*\* There are two basic types of air starters: pre-engaged and inertia. With pre-engaged starters, the drive pinion is completely engaged with the engine ring gear before the starter begins to crank the engine. With an inertia starter, the rotating drive pinion engages the engine ring gear simultaneously with the initial cranking of the engine.

\*The SS100 is lube-free



### **SS100 Series**





For engine displacement of: Diesel–0 to 600 CID (0 to 10 liters) Carbureted–0 to 1200 CID (0 to 20 liters)

### Features/Benefits

- Powerful, revolutionary lube-free vane motor can be used with air or natural gas
- Alloy steel motor components ensure reliability in harsh conditions
- Offset-gear design for rugged power transfer and easy field service
- Class-leading starting torque for engines up to 10 liters
- One starter replaces the 3BM, 5BM and SS175 series

### Versatile

- One size fits engines up to 10 liters to lower cost and reduce inventory
- Compact design and flexible mounting for easy fit-up
- Standard and metric pinions fit most manufacturers' engines
- Overhung pinion and 360° flange design for easy installation
- Dependable accessories including valves, mufflers and deflectors

#### **Industry Applications**









LOCOMOTIVE



POWER GENERATION





#### **Dimensions**

**SS100** Weight: 28lbs (12.7 kg)

**Note:** All dimensions shown are for reference only. Specifications subject to change without notice.





### **Housing Orientations**





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#### **Performance Information**

| Pressure<br>psi (bar) | Breakaway Torque<br>ft-lb (Nm) | Speed @ Max HP<br>rpm | Max Power<br>hp (kW) | Flow @ Max HP<br>scfm (L/s) |
|-----------------------|--------------------------------|-----------------------|----------------------|-----------------------------|
| SS100                 |                                |                       |                      |                             |
| 30 (2.1)              | 16 (22)                        | 1290                  | 2.3 (1.7)            | 110 (52)                    |
| 60 (4.1)              | 39 (53)                        | 1625                  | 6.4 (4.8)            | 215 (101)                   |
| 90 (6.2)              | 55 (75)                        | 1800                  | 9.6 (7.2)            | 315 (149)                   |
| 120 (8.3)             | 75 (102)                       | 1900                  | 13.8 (10.3)          | 415 (196)                   |
| 150 (10.3)            | 75 (102)                       | 1900                  | 13.8 (10.3)          | 415 (196)                   |



#### SS100P 01 R 071-2 3 **Model Coding** Flange Code **Exhaust Orientation Pinion Code** Inlet Orientation **Parts and Accessories** Part # Description Part # Description 150BMP-1051B 1/4" 12V Solenoid Valve SRV100 1" Relay Valve 150BMP-2451B 1/4" 24V Solenoid Valve 1" Relay Valve with SRV100-SMB SMB-618 Push Button Valve Push Button 1-1/2" Gas Rated Push Button Valve SRV150SS SMB-G618 Relay Valve for Natural Gas ST900-267H/100 1" Strainer Housing 1-1/2" Muffler SS350-A674 1-1/2" \*ST900-267H/150 Strainer Housing ST900-267H/200 2" Strainer Housing SS350-A735 Exhaust Deflector 1" Strainer ST900-266/100-HP (50 microns) 1-1/2" Strainer \*ST900-266/150-HP (50 microns)

### **Genuine Ingersoll Rand Replacement Kits**

| Tune Up Kit Part Number | Description            |
|-------------------------|------------------------|
| SS100-TK1               | Tune Up Kit            |
| SS100-GK1               | Gear Kit               |
| SS100-TK2               | Drive Housing Seal Kit |
| SS100-K299              | Drive Kit              |
| SS100-K299-18           | Pinion Hardware Kit    |
| SS100-K301-01           | Flange Kit, SAE 01     |
| SS100-K301-03           | Flange Kit, SAE 03     |
| SS100-K301-04           | Flange Kit, SAE 04     |
| SS100-K301-GM           | Flange Kit, GM         |



SS100-TK1 Parts



SS100-GK1 Parts

\*For complete filter (strainer + housing), please order ref ST900-267/150-HP

\*ST900-266/200-HP







SS100-K301-03 Parts



SS100-K301-04 Parts



2" Strainer

(50 microns)

SS100-K299 Parts



SS100-K301-01 Parts



SS100-K301-GM Parts



Engine Starting Systems 29

### **150BM Series**





For engine displacement of: Diesel–500 to 2000 CID (8 to 32 liters) Carbureted–1000 to 4000 CID (16 to 64 liters)

### **Features/Benefits**

- Powerful 32 hp motor
- The leading mid-range starter design, the standard by which all others are measured
- Simple design ensures rugged dependability and ease of maintenance
- Multiple offset gear ratios: E = 3.46:1; D = 3.94:1
- Backcap ports for injection lubricating

### Versatile

- 150BMG sealed for use in air or gas applications
- Offset design for simple mounting
- Inertia and pre-engaged starters available
- 4 inlet, 4 exhaust, and 18 drive housing orientations
- 90-150 psi (6.2-10.3 bars) operation
- Left- and right-hand rotation available

#### **Industry Applications**













### **Model Coding**

|               | 150 BMG E | 21 RI | 16 | - 0 | 2 | F |                  |
|---------------|-----------|-------|----|-----|---|---|------------------|
| Size Starter  |           |       |    |     |   |   | Drive Housing    |
| Type Starter  |           |       |    |     |   |   | Exhaust          |
| Gearing       |           |       |    |     |   |   | Inlet            |
| Drive Housing |           |       |    |     |   |   | Type Pinion      |
| Drive         |           |       |    |     |   |   | Rotation         |
|               |           |       |    |     |   |   | Orientation Code |



### **Dimensions**

**150BMG/150BMP** Weight: 150BMG 38 lbs (17.2 kg) 150BMP 40 lbs (18.1kg)

**Note:** All dimensions shown are for reference only. Specifications subject to change without notice.



#### **150BMPD** Weight: 40 lbs (15.9 kg)

#### **Performance Information**

| Pressure<br>psi (bar) | Breakaway Torque<br>ft-lb (Nm) | Speed @ Max HP<br>rpm | Max Power<br>hp (kW) | Flow @ Max HP<br>scfm (L/s) |
|-----------------------|--------------------------------|-----------------------|----------------------|-----------------------------|
| 150BMGE/150BMPE       |                                |                       |                      |                             |
| 90 (6.2)              | 100 (136)                      | 1700                  | 16 (12)              | 380 (179)                   |
| 120 (8.3)             | 130 (176)                      | 1900                  | 24 (18)              | 500 (236)                   |
| 150 (10.3)            | 155 (210)                      | 2200                  | 32 (24)              | 680 (321)                   |
| 150BMPD               |                                |                       |                      |                             |
| 90 (6.2)              | 110 (149)                      | 1500                  | 16 (12)              | 370 (175)                   |
| 120 (8.3)             | 145 (196)                      | 1700                  | 24 (18)              | 500 (236)                   |
| 150 (10.3)            | 175 (237)                      | 1900                  | 32 (24)              | 650 (307)                   |



## Genuine Ingersoll Rand Replacement Kits

| Replacement Kits        | Nallu  | 10BM-42   |
|-------------------------|--|---|
| Tune Up Kit Part Number | Description  |   |
| 150BM-TK2               | 150BM Products                                       | 150LF-284   |
| 150LF-TK2               | 150LF Products<br>(uses 150LF-42 vanes)              | 10BM-24<br>10BM-69<br>150BMP-284<br>10BM-69<br>150BMP-284 |
| 150LF-TK1               | 150 Motor Gasket Kit for all vane motor 150 products | 10BM-25<br>10BM-15 1                                      |
| 150BMPD-TK1             | 150BMPD Products                                     | 10BM-399 06   |
| Parts                   |  | JO DO                 |





150LF-TK1 Parts

150BM-TK2 Parts

### 150BMP-607 150BMP-604 101BMP-/04-1 0 150BMP-337 , ML50K-318 or 5BM-6-15 á

150BMP-283 G57-729 150LF-283

Exploded View of 150BM-TK2 Part Location

#### **Parts and Accessories**

|       | Part #                   | Description                     |   | Part #            | Description                                    |
|-------|--------------------------|---------------------------------|---|-------------------|--|
| 111   | 150BM-A674               | 1 1/4" Muffler                  |   | SRV150SS          | 1-1/2" Gas Rated<br>Relay Valve                |
| 2     | 150BMP-1051B             | 1/4" 12 V Solenoid Valve        | ( | SRV125T           | 1-1/4" Relay Valve for Vehicular Applications  |
| 11 11 | 150BMP-2451B             | 1/4" 24 V Solenoid Valve        |   | SRV125            | 1-1/4" Relay Valve for Stationary Applications |
|       | NL-24-8                  | In-Line Lubricator              |   | 150BMP-1058       | Gladhand                                       |
| **    | HDL2<br>(Stationary)     | 3/8" NPT Lubricator<br>(1.3 cc) |   | *ST900-267H/150   | 1-1/2"<br>Strainer Housing                     |
| 10    | HDL3<br>(Transportation) | 3/8" NPT Lubricator<br>(0.4 cc) |   | ST900-267H/200    | 2" Strainer Housing                            |
|       | SMB-G618                 | Gas Rated Push<br>Button Valve  |   | *ST900-266/150-HP | 1-1/2" Strainer<br>(50 microns)                |
| V     |                          |                                 |   | ST900-266/200-HP  | 2" strainer (50 microns)                       |
| No.   | SMB-618                  | Push Button Valve               |   | 150BMP-1064       | 1/8″, 150 psi<br>Pressure Gauge                |
|       |                          |                                 |   | 150BM-A735        | Road Splash Deflector                          |

\*For complete filter (strainer + housing), please order ref ST900-267/150-HP

### SS350 Series





**For engine displacement of:** Diesel–200 to 1200 CID (3 to 20 liters) Carbureted–400 to 2400 CID (6 to 40 liters)

### **Features/Benefits**

- Rugged 36 hp motor on SS350
- Overhung pre-engaged pinion design for fit-up flexibility
- Backcap ports for injection lubricating

### Versatile

- Sealed for use in air or gas applications
- Compact, lightweight design makes installation easier
- Left- or right-hand rotation available
- 4 inlet, 4 exhaust, and 12 housing orientations
- 30-150 psi (2.1-10.3 bars) operation
- SAE 01 and SAE03 mounting flanges fit most worldwide manufacturers' engines

#### **Industry Applications**



### **Model Coding**

|               | 99990      | u | Б<br>1 | Uð | n | JI | - | UZ | .4                   |
|---------------|------------|---|--------|----|---|----|---|----|----------------------|
| Size Starter  |            |   |        |    |   |    |   |    | Orientation          |
| Gas Sealed    |            |   |        |    |   |    |   | (  | SR = Spark Resistant |
| Gear Ratio    |            |   |        |    |   |    |   |    | Pinion Coding        |
| SAE No. Mount | ing Flange |   |        |    |   |    |   |    | Rotation L or R      |



#### **Dimensions**

**SS350G** Weight: 33 lbs (15.0 kg)

**Note:** All dimensions shown are for reference only. Specifications subject to change without notice.



#### **Performance Information**

| Pressure<br>psi (bar) | Breakawa<br>ft-lb | ay Torque<br>(Nm) | Speed @<br>rp | Speed @ Max HP<br>rpm |         | Flow @ Max HP<br>scfm (L/s) |
|-----------------------|-------------------|-------------------|---------------|-----------------------|---------|-----------------------------|
| SS350                 | B Ratio           | E Ratio           | B Ratio       | E Ratio               |         |                             |
| 90 (6.2)              | 70 (95)           | 100 (136)         | 2900          | 2000                  | 19 (14) | 525 (248)                   |
| 120 (8.3)             | 90 (122)          | 130 (176)         | 3100          | 2200                  | 27 (20) | 750 (354)                   |
| 150 (10.3)            | 110 (149)         | 160 (217)         | 3400          | 2400                  | 36 (27) | 900 (425)                   |



#### Genuine Ingersoll Rand Replacement Kits



Exploded View of SS350-TK2 Part Location

#### **Parts and Accessories**

|          | Part #   | Description  |   | Part #            | Description                                    |
|----------|--|--|---|-------------------|--|
|          | SS350-A674                                       | 1 1/2" Muffler   | ( | SRV150SS          | 1-1/2" Gas Rated Relay Valve                   |
| <u>e</u> | 150BMP-1051B                                     | 1/4" 12 V Solenoid Valve   |   | SRV125T           | 1-1/4" Relay Valve for Vehicular Applications  |
| () 1     | 150BMP-2451B                                     | 1/4" 24 V Solenoid Valve   |   | SRV125            | 1-1/4" Relay Valve for Stationary Applications |
|          | NL-24-8  | In-Line Lubricator   |   | 150BMP-1058       | Gladhand                                       |
| W.       | HDL2<br>(Stationary)<br>HDL3<br>(Transportation) | 3/8" NPT Lubricator<br>(1.3 cc)<br>3/8" NPT Lubricator<br>(0.4 cc) |   | 150BMP-1064       | 1/8", 150 psi<br>Pressure Gauge                |
| and and  | SMB-G618   | Gas Rated Push   |   | *ST900-267H/150   | 1-1/2"<br>Strainer Housing                     |
| V        |  | Button Valve   |   | ST900-267H/200    | 2" Strainer Housing                            |
| -        | SMB-618  | Push Button Valve  |   | *ST900-266/150-HP | 1-1/2" Strainer<br>(50 microns)                |
| V        |  |  |   | ST900-266/200-HP  | 2" Strainer (50 microns)                       |
|          |  |  |   | 150BMP-1056       | 1/2" Check Valve                               |

\*For complete filter (strainer + housing), please order ref ST900-267/150-HP



### **SS800 Series**





For engine displacement of: Diesel–1000 to 20,000 CID (16 to 320 liters) Carbureted–2000 to 40,000 CID (32 to 640 liters)

### **Features/Benefits**

- Powerful 75 hp motor
- The leading large-frame starter design, the standard by which all others are measured
- Simple design ensures rugged dependability and ease of maintenance
- Multiple offset gear ratios: B = 2.18:1; C = 2.53:1; D = 3.44:1
- Backcap ports for injection lubricating

### Versatile

- All models sealed for use in air or gas applications
- Offset design for simple mounting
- Inertia (SS810) and pre-engaged (SS815, SS825 and SS850) starters available
- 4 inlet, 4 exhaust, and 16 drive housing orientations
- 90-150 psi (6.2-10.3 bars) operation
- Left- and right-hand rotation available

#### **Industry Applications**



### **Model Coding**





### **Performance Information**

| Pressure<br>psi (bar) | Breakaway Torque<br>ft-lb (Nm) | Speed @ Max HP<br>rpm | Max Power<br>hp (kW) | Flow @ Max HP<br>scfm (L/s) |
|-----------------------|--------------------------------|-----------------------|----------------------|-----------------------------|
| SS810 and SS815       |                                |                       |                      |                             |
| 90 (6.2)              | 170 (230)                      | 2700                  | 45 (34)              | 1100 (519)                  |
| 120 (8.3)             | 205 (278)                      | 2800                  | 58 (43)              | 1250 (590)                  |
| 150 (10.3)            | 250 (339)                      | 3200                  | 75 (56)              | 1700 (802)                  |
| SS825                 |                                |                       |                      |                             |
| 90 (6.2)              | 200 (271)                      | 2300                  | 45 (34)              | 900 (425)                   |
| 120 (8.3)             | 240 (325)                      | 2400                  | 58 (43)              | 1100 (519)                  |
| 150 (10.3)            | 300 (407)                      | 2700                  | 75(56)               | 1700 (802)                  |
| SS850                 |                                |                       |                      |                             |
| 90 (6.2)              | 260 (352)                      | 1600                  | 45 (34)              | 800 (378)                   |
| 120 (8.3)             | 340 (461)                      | 1800                  | 58 (43)              | 1000 (472)                  |
| 150 (10.3)            | 415 (562)                      | 1900                  | 75(56)               | 1275 (602)                  |



#### SS800-TK2 Parts **Genuine Ingersoll Rand** HRA20A-990 **Replacement Kits** SS800-24 SS800-67 Tune Up Kit 510-669A Description SS800-152 Part Number SS800-151 SS800-337 SS815 and SS825 SS800-TK2 SS800-33 Tune Up Kit SS800-181 55800-42A SS810-TK2 SS810 Tune Up Kit @ 0000. -583 SS800-22 SS800-176 SS810-TK2 SS850 Tune Up Kit SS80 °@0<sub>00</sub> SS800-632 Q. SS800R-419 or SS800-27 **`**o SS800L-419 HRA20A-990 SS800-335 SS800-359 SS800-24 510-669A Exploded View of SS800-TK2 Part Location SS800-67 C321-606 SS850-152 SS850-151 SS850-337 SS800-272 SS800-366 SS800-42A :0 Oo<sub>opoa</sub> SS8 SS800-176 510-669A (6 SS800-583 SS800-22 . . . . . 90°000000 SS800-632 SS850 SS850R-419 or 0 SS800-27 SS850L-419 \$ SS800-359 SS850-335 SS810-TK2 Parts Exploded View of SS810-TK2 Part Location

### **Parts and Accessories**

|  | Part #                   | Description                     |   | Part #            | Description                             |
|--|--------------------------|---------------------------------|---|-------------------|---|
| ALL AND  | SS800-A674               | 2-1/2" Muffler                  |   | SRV150            | 1-1/2" Relay Valve for Air Applications |
| 2  | 150BMP-1051B             | 1/4" 12 V Solenoid Valve        | - | SRV150SS          | 1-1/2" Gas Rated Relay Valve            |
| ( ) me   | 150BMP-2451B             | 1/4" 24 V Solenoid Valve        |   |                   |   |
| 200  | NL-24-8                  | In-Line Lubricator              |   | 150BMP-1058       | Gladhand                                |
| **   | HDL2<br>(Stationary)     | 3/8" NPT Lubricator<br>(1.3 cc) |   | 150BMP-1064       | 1/8", 150 psi<br>Pressure Gauge         |
| 13   | HDL3<br>(Transportation) | 3/8" NPT Lubricator<br>(0.4 cc) |   | *ST900-267H/150   | 1-1/2"<br>Strainer Housing              |
| and a state  | SMB-G618                 | Gas Rated Push<br>Button Valve  |   | ST900-267H/200    | 2" Strainer Housing                     |
|  |                          |                                 |   | *ST900-266/150-HF | , 1-1/2"<br>Strainer (50 microns)       |
| and the second s | SMB-618                  | Push Button Valve               |   | ST900-266/200-HF  | 2" strainer (50 microns)                |

\*For complete filter (strainer + housing), please order ref ST900-267/150-HP

### TS700/TS900/TS1400 Series

Starters for Gas Turbine Engines



### **Features/Benefits**

- Powerful turbine motors up to 146 HP require no external lubrication
- Sealed oil-bath system internally lubricates the planetary gears and motor bearings
- Air cooling extends bearing and seal life
- No internal or external shut-off devices

### Versatile

- Multiple spline pinions
- Multiple gear ratios for matching the optimum engine characteristics
- Multiple flange options
- Gas-sealed for application flexibility



### **Dimensions**

#### TS725/TS750GBBE-LE

Weight: TS725GBBE-LE 80 lbs (36.3 kg) TS750GBBE-LE 80 lbs (36.3 kg)

**Note:** All dimensions shown are for reference only. Specifications subject to change without notice.



#### Engine Starting Systems



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### Industry Applications





### **Dimensions**



VIEW Y-Y

### Dimensions

**Note:** All dimensions shown a for reference only. Specificatio subject to change without noti

**TS1400 Turbine Units** Weight: 124 lbs (56.2 kg)





### Single Motor Performance Information

| Pressure<br>psi (bar) | Breakaway Torque<br>ft-lb (Nm) | Speed @ Max HP<br>rpm | Max Power<br>hp (kW) | Flow @ Max HP<br>scfm (L/s) |
|-----------------------|--------------------------------|-----------------------|----------------------|-----------------------------|
| TS725                 |                                |                       |                      |                             |
| 90 (6.2)              | 110 (149)                      | 2000                  | 18 (13)              | 330 (156)                   |
| 150 (10.3)            | 180 (243)                      | 2300                  | 40 (30)              | 515 (243)                   |
| 225 (15.5)            | 270 (365)                      | 2500                  | 65 (49)              | 750 (354)                   |
| TS750                 |                                |                       |                      |                             |
| 90 (6.2)              | 170 (230)                      | 2200                  | 30 (22)              | 850 (401)                   |
| 120 (8.3)             | 240 (325)                      | 2300                  | 50 (37)              | 990 (467)                   |
| 150 (10.3)            | 300 (407)                      | 2500                  | 70 (52)              | 1210 (571)                  |
| TS799G                |                                |                       |                      |                             |
| 60 (4.1)              | 250 (339)                      | 2400                  | 55 (41)              | 1050 (496)                  |
| 90 (6.2)              | 310 (420)                      | 2500                  | 70 (52)              | 1400 (661)                  |
| TS799B                |                                |                       |                      |                             |
| 150 (10.3)            | 570 (773)                      | 2500                  | 130 (97)             | 2200 (1038)                 |
| TS999                 |                                |                       |                      |                             |
| 90 (6.2)              | 125 (169)                      | 5500                  | 71 (53)              | 1300 (614)                  |

### **Dual Motor Performance Information**

| Part<br>Number | Solar<br>Part<br>Number | Max<br>Pressure<br>psi (bar) | Breakaway<br>Torque<br>ft-lb (Nm) | Speed<br>@ Max HP<br>rpm | Max<br>Power<br>hp (kW) | Flow<br>@ Max HP<br>scfm (L/s) | Motor<br>Arc |
|----------------|-------------------------|------------------------------|-----------------------------------|--------------------------|-------------------------|--------------------------------|--------------|
| TS1400         |                         |                              |                                   |                          |                         |                                |              |
| TS1401-102     | 190475-102              | 225 (15.5)                   | 420 (567)                         | 3100                     | 124 (93)                | 1700 (802)                     | 25%          |
| TS1435         | 190475-301              | 225 (15.5)                   | 459 (620)                         | 3882                     | 141 (105)               | 1900 (896)                     | 35%          |
| TS1450         | 190475-401              | 150 (10.3)                   | 506 (683)                         | 3034                     | 146 (109)               | 2500 (1179)                    | 50%          |

### **TS Engine Selection Guide**

| Engine           | Part Number  | Solar Part Number | Max Pressure psi (bar) |
|------------------|--------------|-------------------|------------------------|
|                  | TS725GBBE-LE | 190716-200        | 225 (15.5)             |
| Solar Saturn     | TS725GBDE-LE | 190716-100        | 225 (15.5)             |
|                  | TS750GBBE-LE | -                 | 150 (10.3)             |
|                  | TS1435       | 190475-301        | 225 (15.5)             |
| Solar Centaur    | TS1450       | 190475-401        | 180 (12.2)             |
|                  | TS1401-102   | 190475-102        | 225 (15.5)             |
|                  | TS1435       | 190475-301        | 225 (15.5)             |
| Solar Taurus     | TS1450       | 190475-401        | 180 (12.2)             |
|                  | TS1401-102   | 190475-102        | 225 (15.5)             |
| Allison 570      | TS799GBFD-L  | -                 | 90 (6.2)               |
| Allison 501-KC   | TS999GZFA-L  | -                 | 90 (6.2)               |
| Allison 501-KB   | TS999GZFA-L  | -                 | 90 (6.2)               |
| Garret IE831     | TS999GZCD-LE | -                 | 90 (6.2)               |
| Pratt & Whitney  | TS799BBEF-LE | -                 | 150 (10.3)             |
| GG3/F13, GG4/G14 | TS799BBEF-LM | -                 | 150 (10.3)             |

This chart is a condensed list of engines that can be cranked with a starter. For a complete list, please contact Ingersoll Rand.

### TS700/TS900 Output Spline Data

| TS Part Number | Shaft Output<br>Part Number | Teeth | Diametral<br>Pitch | Pressure<br>Angle | Pitch<br>Diameter |
|----------------|-----------------------------|-------|--------------------|-------------------|-------------------|
| TS725GBBE-LE   | TS710-13E                   | 24    | 20/30              | 30                | 30.48             |
| TS725GBDE-LE   | TS710-13E                   | 24    | 20/30              | 30                | 30.48             |
| TS750GBBE-LE   | TS710-13E                   | 24    | 20/30              | 30                | 30.48             |
| TS799BBEF-LE   | TS799-18E                   | 24    | 20/30              | 30                | 30.48             |
| TS799BBEF-LM   | TS799-18E                   | 24    | 20/30              | 30                | 30.48             |
| TS799GBFD-L    | 4612834                     | 16    | 20/30              | 30                | 20.32             |
| TS999GZCD-LE   | 4612834                     | 16    | 20/30              | 30                | 20.32             |
| TS999GZFA-L    | TS710A-13F                  | 24    | 20/40              | 30                | 30.48             |

### **Model Coding**

### TS 7 99 B B E E - L E

| Turbine or<br>Reciprocating Engine | E = Elbow<br>M = V Clamp   |
|------------------------------------|----------------------------|
| Model                              | Pinion Rotation: R = Right |
| Arc: Half - 50%                    | L = Leit                   |
| Full - 99%                         | Spline                     |
| Clutch Type                        | Flange                     |
| Gear ratio                         |                            |

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### **Parts and Accessories**

|                 | Part #      | Description                                |
|-----------------|-------------|--|
|                 | SRV150      | 1-1/2" Relay Valve<br>for Air Applications |
| <del>وت</del> ه | SRV150SS    | 1-1/2" Gas Rated<br>Relay Valve            |
|                 | 150BMP-1064 | 1/8", 150 psi<br>Pressure Gauge            |

|  | Part #            | Description                     |
|--|-------------------|---------------------------------|
|  | *ST900-267H/150   | 1-1/2" Strainer<br>Housing      |
|  | ST900-267H/200    | 2" Strainer Housing             |
|  | *ST900-266/150-HP | 1-1/2" Strainer<br>(50 microns) |
|  | ST900-266/200-HP  | 2" Strainer<br>(50 microns)     |

\*For complete filter (strainer + housing), please order ref ST900-267/150-HP

### **Genuine Ingersoll Rand Replacement Kits**

| Tune Up Kit Part Number | Description                              |
|-------------------------|--|
| TS1400                  |  |
| TS1400-TK1              | Seal and O-Ring Kit                      |
| TS1401-RM1              | Seals, Bearings, and 2-25%<br>Arc Motors |
| TS1401-RM2              | Seals, Bearings, and 2-99%<br>Arc Motors |
| TS1401-RM3              | Seals, Bearings, and 2-35%<br>Arc Motors |
| TS1401-RM4              | Seals, Bearings, and 2-50%<br>Arc Motors |
| TS1401-TK1              | Seal and O-Ring Kit                      |

| Tune Up Kit Part Number | Description                                    |
|-------------------------|--|
| TS700                   |  |
| TS700-RM1               | Bearing and O-Ring Kit<br>(includes TS700-TK1) |
| ТЅ700-ТК1               | O-Ring Kit                                     |



## Versatile Starting Performance

### **Barring Motors**





For engine displacement of: Diesel-up to 30,500 CID (500 liters) Carbureted-up to 61,000 CID (1000 liters)

### **Features/Benefits**

- Reversible vane air motor for precise control
- Rugged design provides maximum durability and dependability
- Pendant control enables safer one-person operation
- B006 for diesel engines with displacements up to 100 liters and gas engines up to 200 liters
- T480 for diesel engines with displacements up to 500 liters and gas engines up to 1000 liters
- Integral disc brake on T480 is always engaged when motor is not in operation to ensure safer, easier engine adjustments

### Versatile

- Available in two sizes
- Turns clockwise and counterclockwise at full power
- Can be used as a portable service tool or be permanently mounted to the engine
- Uses standard motor and pinion components
- Adjustable mounting flange allows multiple orientations







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## **Barring Motors**

### **Performance Information**

| Model                    | Flange        | Weight<br>lb (kg) | Max Pressure<br>(motor inlet)<br>psi (bar) | Breakaway<br>Torque<br>ft-lb (Nm) | Speed at<br>Max Power<br>rpm | Description                           |
|--------------------------|---------------|-------------------|--|-----------------------------------|------------------------------|---------------------------------------|
| B006                     |               |                   |  |                                   |                              |                                       |
| B006PVR374-01**          | 01            | 19 (9)            | 90 (6)                                     | 152 (207)                         | 23                           | Barring Motor Only                    |
| B006PVR374-03**          | 03            | 19 (9)            | 90 (6)                                     | 152 (207)                         | 23                           | Barring Motor Only                    |
| B006PVR374-01-**P        | 01            | 25 (11)           | 90 (6)                                     | 152 (207)                         | 23                           | Barring Motor with Pendant<br>Control |
| B006PVR374-03-**P        | 03            | 25 (11)           | 90 (6)                                     | 152 (207)                         | 23                           | Barring Motor with Pendant<br>Control |
| **Pinion configurations: | 15, 29, 31, 7 | 77, 79, 85, 94,   | 893, 895, 942. Add                         | itional flange and                | l pinion configur            | ations available upon request.        |
| T480 : Includes integra  | al brake      |                   |  |                                   |                              |                                       |
| T480PVRP-03**            | 03            | 58 (26)           | 90 (6)                                     | 322 (438)                         | 65                           | Barring Motor Only                    |
| T480PVRP-03-**P          | 03            | 58 (26)           | 90 (6)                                     | 322 (438)                         | 65                           | Barring Motor with Pendant<br>Control |

\*\*Pinion configurations: 25, 29, 31, 83, 85, 87, 94, 893, 895, 942. Additional flange and pinion configurations available upon request.

#### **Parts and Accessories**

| Part #    | Description                                     |
|-----------|---|
| PB006-15K | B006 Pendant Control & 2 Hoses (15'/4.6m each)  |
| РВ006-30К | B006 Pendant Control & 2 Hoses (30'/9m each)    |
| 43551-2   | Muffler for B006                                |
| PT480-15K | T480 Pendant Control & 3 Hoses (15'/4.6m each)  |
| РТ480-30К | T480 Pendant Control<br>& 3 Hoses (30'/9m each) |
| 3BM-A674  | Muffler for T480                                |



A B006PVR374-03-31P barring motor using pendant control, slow turning a Caterpillar 3408 engine.

## **Start with the Best**

### Accessories

### Accessories Index By Description

| Accessory<br>Description                                       | Part #        | Page # |
|--|---------------|--------|
| Relay Valves   |               | 48-49  |
|  | SRV100        |        |
|  | SRV125        |        |
|  | SRV125T       |        |
|  | SRV125F       |        |
|  | SRV150        |        |
|  | SRV150SS      |        |
| Relay Valve Tune Up Kit  | SRV150-TK3    |        |
| Solenoid Control Valves  |               | 50-51  |
|  | 150BMP-1051B  |        |
|  | 150BMP-2451B  |        |
|  | 150BMP-6451B  |        |
|  | 150BMP-A1051B |        |
| Angle Mounting Bracket   | 150BMP-B2451  |        |
|  | ST400-A339M   |        |
|  | ST400-C339    |        |
| ST400 Repair Kit   | ST400-K619    |        |
| Push Button Control Valves                                     |               | 52     |
|  | SMB-618       |        |
|  | SMB-G618      |        |
|  | SMB-619       |        |
| White Push Button Replacement<br>Black Push Button Replacement | SMB-620       |        |

| Accessory<br>Description | Part #           | Page # |
|--------------------------|------------------|--------|
| Air Strainers            |                  | 53     |
|                          | ST900-267/100-HP |        |
|                          | ST900-267/150-HP |        |
|                          | ST900-267/200-HP |        |
| Mufflers                 | 3BM-WM07         | 54     |
|                          | 3BM-A674         |        |
|                          | 150BM-A674       |        |
|                          | SS350-A674       |        |
|                          | ST500-674        |        |
|                          | SS800-A674       |        |
| In-Line Lubricators      |                  | 55     |
|                          | NL-8-8           |        |
|                          | NL-24-8          |        |
| Regulators               |                  | 56     |
|                          | NR-24-8          |        |
| NR-24-8 Tune Up Kit      | NR24-TK1         |        |

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### **Relay Valves**

Ingersoll Rand relay valves provide immediate response to assure air starter disengagement and prevent damage to the pinion or flywheel ring gear. The aluminum die cast housing resists abrasion and corrosion while the stainless steel piston return spring will not rust from moisture in the air line.



#### **Specifications**

- Maximum Operating Pressure = 225 psi (15.5 bar)
- Operating Temperature Range = -20 to 250°F (-29 to 121°C)
- Flow/Pressure Drop  $C_v = 37$

#### **Relay Valves**

| Part<br>Number | NPT Size<br>Inlet – Outlet | Weight<br>lb (kg) | Description   |
|----------------|----------------------------|-------------------|---|
| SRV100         | 1" – 1"                    | 3.10 (1.41)       | 3BMG, 5BMG, SS175G Relay Valve                      |
| SRV125         | 1-1⁄4" – 1 1⁄4"            | 2.90 (1.32)       | 150BM, SS350G, 150T Relay Valve                     |
| SRV125T        | 1-1/4" - 1 1/4"            | 2.90 (1.32)       | 150BM, SS350G, 150T Relay Valve for Transportation  |
| SRV150         | 1½" – 1½"                  | 2.70 (1.22)       | SS800, ST700, ST900, ST600 Relay Valve              |
| SRV150SS       | 1½" – 1½"                  | 7.15 (3.24)       | SS800, ST700, ST900 Relay Valve for Natural Gas Use |
| SRV125F-P      | 1-¼" Flanged               | 7.40 (3.36)       | 150T/150BM 150T/150BM Flange Mount Relay Valve      |

#### Inlet Pressure vs. Pilot Pressure to Open





### Dimensions

**Note:** All dimensions shown are for reference only. Specifications subject to change without notice.



### **Genuine Ingersoll Rand Replacement Kits**

| Tune Up Kit<br>Part Number | Description  |
|----------------------------|--|
| SRV150-TK3                 | For use with SRV100, SRV125, SRV125T, SRV125T, SRV150, and SRV150SS Relay Valves |

### Parts







SRV-TK3 Parts



### **Solenoid Control Valves**

These DC electrically actuated valves are designed for pilot operation of the Ingersoll Rand relay valve and are approved for applications affected by the U.S. Department of Transportation safety codes.

#### **Specifications**

- Valve Type: Three-way normally closed C, Factor: 0.21
- Power Consumption: 25 watts
- Operating Pressure Range: 0 to 300 psig (0 to 20.7 bar)
- Proof Pressure: 375 psig (25.9 bar)
- Burst Pressure: 1250 psig (86.2 bar)
- Media: Air, Inert gases, water, light oils
- Media Temperature: -4 to 392°F (-20° to 200°C)
- Ambient Temperature: -4 to 248°F (-20° to 120°C)
- Seal Material: Viton

#### **150BMP Solenoid Control Valves**



#### 150BMP-2451B

| Part<br>Number | Thread Size<br>Inlet – Outlet | Voltage<br>(DC) | Weight<br>lb (kg) | Description                 |
|----------------|-------------------------------|-----------------|-------------------|-----------------------------|
| 150BMP-1051B*  | 1⁄4" – 1⁄4"                   | 12 volt         | 1.95 (.88)        | 24" (61 cm) Long Wire Leads |
| 150BMP-2451B*  | 1⁄4" – 1⁄4"                   | 24 volt         | 1.95 (.88)        | 24" (61 cm) Long Wire Leads |
| 150BMP-6451*   | 1⁄4" – 1⁄4"                   | 64 volt         | 1.95 (.88)        | 24" (61 cm) Long Wire Leads |
| 150BMP-A1051C* | 1⁄4" – 1⁄4"                   | 12 volt         | 1.95 (.88)        | Pioneer Connector Lead      |

\* Can be mounted on 150BMP-B2451 elbow bracket.

### **Dimensions**

### Solenoid Control Valve & Bracket

#### 150BMP-B2451 Mounting Bracket

Weight: .39 lbs (.17 kg)

**Note:** All dimensions shown are for reference only. Specifications subject to change without notice.







### **Specifications**

- Rated Operating Pressure: 150 psig
- Rated Operating Voltage: 12-24 VDC
- Rated Current Draw: 750 mA

#### ST400 Solenoid Control Valves

| Part<br>Number | Inlet – Outlet       | Weight<br>lb (kg) | Description   |
|----------------|----------------------|-------------------|---|
| ST400-A339M    | 1" – 1" Flange Style | 4.5 (2.04)        | Manual Control Valve; must be coupled to Solenoid<br>or Push Button Valve |
| ST400-C339     | 1" – 1" Flange Style | 2.96 (1.34)       | Relay Valve with Top Mounted Solenoid Valve                               |
| ST400-K619     | N/A                  | .30 (.13)         | ST400-A339M Repair Kit  |

### **Dimensions**

#### ST400-A339M 1/2-14 NPTF Note: All dimensions shown are 1/8-27 NPT for reference only. Specifications subject to change without notice. Ø 1.375" (34.92 mm) Y222-156-C Screws (6) h Ы И U (42 O С nm ↓ ST400-1056 Check Valve 5.84" (148.34 mm) 1.0" Flange Style 1.0" Flange Style ST400-227 Plug 1/4-18 NPT

### Dimensions

#### ST400-C339

**Note:** All dimensions shown are for reference only. Specifications subject to change without notice.









### **Push Button Control Valves**

The Ingersoll Rand manually actuated push button control valve is designed for pilot operation of the relay valve. Simple and reliable, this valve readily mounts in a 7/8" diameter hole on dashboards or control panels. The chrome-plated SMB-G618 valve is available for use in marine, offshore and natural gas applications, while the brass bodies SMB-618 valve is suitable for air applications only.

#### **Specifications**

- Operating Temperature Range: -40 to 200°F (-40 to 93.3°C)
- Maximum Operating Pressure: 225 psi (15.5 bar)



SMB-G618

SMB-618

SMB-620 Black Push Button

#### **Push Button Control Valves**

| Part<br>Number | NPT Size<br>Inlet – Outlet | Weight<br>lb (kg) | Description                    |
|----------------|----------------------------|-------------------|--------------------------------|
| SMB-618        | 1/8" – 1/8"                | .47 (.21)         | Air-approved Push Button Valve |
| SMB-G618       | 1/8" – 1/8"                | .48 (.21)         | Gas-approved Push Button Valve |

#### **Ingersoll Rand Replacement Parts**

| Part<br>Number | NPT Size<br>Inlet – Outlet | Weight<br>lb (kg) | Description       |
|----------------|----------------------------|-------------------|-------------------|
| SMB-619        | .25" – 28 UNF              | .05 (.02)         | White Push Button |
| SMB-620        | .25" – 28 UNF              | .05 (.02)         | Black Push Button |

#### Dimensions

SMB-G618

**Note:** All dimensions shown are for reference only. Specifications subject to change without notice.





### **Air Strainers**

Ingersoll Rand strainers are used in the air line to assure long starter life where air or gas is contaminated. The ST900 strainer screens the starter air utilizing a 300-mesh element reinforced on two sides by a 20-mesh internal stainless steel screen to ensure air integrity. The ST1000 strainers have stainless steel bodies and utilize 40-mesh stainless steel screens.

#### **Maximum Working Pressure:**

| Saturated Steam  | Water, Oil, Gas | Compressed Air  |
|------------------|-----------------|-----------------|
| 250 psi @ 400°F  | 400 psi @ 150°F | 500 psi @150°F  |
| 15.5 bar @ 204°C | 27.6 bar @ 66°C | 34.4 bar @ 66°C |

#### ST900 Air Strainers (Housing + Strainer Element)

Thread Size Inlet - Outlet Strainer Element Weight Part Number (NPT) lb (kg) **Replacement Part #** 1" – 1" ST900-267/100-HP 3.00 (1.36) ST900-266/100-HP 1-1/2" - 1-1/2" ST900-266/150-HP ST900-266/150-HP 2.66 (1.21) 2" – 2" ST900-266/200-HP 3.92 (1.78) ST900-266/200-HP

#### **Dimensions**

| Part Number      | Dim. A<br>in. (mm) | Dim. B<br>in. (mm) | Dim. C<br>in. (mm) |
|------------------|--------------------|--------------------|--------------------|
| ST900-267/100-HP | 4.00 (101.4)       | 3.25 (82.6)        | 2.62 (66.5)        |
| ST900-267/150-HP | 4.72 (120.0)       | 5.00 (127.0)       | 2.99 (76.0)        |
| ST900-266/200-HP | 5.51 (140.0)       | 6.125 (155.6)      | 3.54 (89.9)        |







ST900-267H/100 ST900-267H/150 ST900-267H/200 Strainer Housing



ST900-266/100-HP ST900-266/150-HP ST900-266/200-HP Strainer Element



### **Mufflers**

Ingersoll Rand mufflers are designed to effectively limit starting noise levels.

### **Specifications**

- Low back pressure provides minimal power loss for full starter power
- Effective sound attenuation for low noise level
- Non-freezing for reliable operation
- Self-cleaning to eliminate clogging and ensure longer life while reducing maintenance time
- Capable of direct or remote mounting for flexibility of application

#### Dimensions

**Note:** All dimensions shown are for reference only. Specifications subject to change without notice.



#### Mufflers

| Part<br>Number | NPT Size | Dim. A<br>in. (mm) | Dim. B<br>in. (mm) | Weight<br>lb (kg) | For Model Series         |
|----------------|----------|--------------------|--------------------|-------------------|--------------------------|
| 3BM-WM07       | 3/4"     | 7.18 (182.37)      | 2.22 (56.37)       | .83 (0.38)        | 3BM, 5BM (Older Housing) |
| 3BM-A674       | 1"       | 8.66 (219.96)      | 3.85 (97.79)       | 1.19 (0.54)       | 3BM, 5BM (New Housing)   |
| 150BM-A674     | 1-1/4"   | 4.21 (106.9)       | 3.34 (84.8)        | 1.50 (0.68)       | 150BM, SS175             |
| SS350-A674     | 1-1/2"   | 4.56 (115.8)       | 3.31 (84.1)        | 1.13 (0.50)       | SS350                    |
| 150T-312       | 2"       | 5.50 (139.7)       | 2.75 (69.85)       | 1.85 (0.84)       | 150T, ST500              |
| SS800-A674     | 2-1/2"   | 6.66 (169.21)      | 4.75 (120.77)      | 3.35 (1.52)       | SS800                    |



3BM-WM07



SS350-A674



3BM-A674



150T-312



150BM-A674



SS800-A674

### **In-Line Lubricators**

#### **Specifications**

- Reservoir: 1/2 Pint Metal
- Maximum Operating Temperature = 175°F (79°C)
- Maximum Operating Pressure = 250 psi (17.2 bar)
- C = 26
- Media: Air, clean natural gas (see circular letter A-1077)
- Recommended Operating Flow Range at 100 psig (6.9 bar): 160 to 600 scfm (78 to 283 dm3/s)
- Recommended Lubricants: This lubricator will perform satisfactorily using misting type oils rated 150 to 200 SSU (Saybolt seconds) @ 110°F (38°C)
- Material Construction: Body = Aluminum Reservoir = Steel Sight-Feed Dome = Pyrex & Aluminum Elastomers = Neoprene & Buna-N

#### Installation

- Air line piping should be same size as lubricator ports.
- Install lubricator vertically (sight-feed dome up) in air line downstream of filter and regulator as near as possible to the device being served. This lubricator may be installed upstream or downstream of directional control valves.
- Connect piping to proper ports using pipe thread sealant on male threads only. Do not allow sealant to enter interior of lubricator. Air flow must be in direction of arrow on side of body.
- Remove fill plug and fill reservoir with a good quality lubricant to 3/4" below bottom of threads on dipstick. Do not overfill.

#### Warning

These units must not be used where pressure or temperature may exceed maximum rated operating conditions. See specifications.

In lubrication applications, some oil mist may escape from the point of use into the surrounding atmosphere. Users are referred to OSHA safety and health standards for limiting oil mist contamination and utilization of protecting equipment.





NL-24-8

#### Adjustment

- Adjust drip rate only when there is a constant rate of flow through the lubricator.
- Determine the average rate of air flow (scfm) through the lubricator, then adjust the needle valve using a 3/32" allen wrench to obtain the recommended drip rate (Drops/min). Turn needle valve counterclockwise to increase and clockwise to decrease the drip rate.
- Monitor the device being lubricated for a few days following initial adjustment. Readjust the drip rate if the oil delivery at the device appears either excessive or low.

#### **In-Line Lubricators**

| Part<br>Number | Port Thread Size NPT<br>Inlet – Outlet | Weight<br>lb (kg) |
|----------------|--|-------------------|
| NL-8-8         | 1/2" – 1/2"                            | 1.70 (.77)        |
| NL-24-8        | 1-1/2" – 1-1/2"                        | 2.70 (.1.22)      |
| NL24-TK1       | N/A                                    | .05 (.02)         |

#### **Recommended Drip Rate**



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Recommended Drip Rate Settings for Average Lubrication

(R) Ingersoll Rand

### Regulators

### **Rated Operating Conditions**

- Inlet Pressure: 10 to 450 psig (0.7 to 31 bar)
- Maximum Outlet Pressure: 250 psig (17.2 bar)
- Temperature: 0° to 175°F (-18° to 79°C)
  With dewpoint less than air temperature below 35°F (2°C)
- Air Consumption: 2200 scfm @ 150 psi

### **Specifications**

- Fluid: Compressed Air
- Type: Relieving
- Ports: Main: 1-1/2" or 2" NPT Gauge: 1/4" NPT Exhaust (relieving models only): 3/4" NPT
- Outlet Pressure Adjustment Range: 10 to 250 psig (0.7 to 17.2 bar)
- Threads: Use SMB-441 sealant on threads of air line fittings. Apply sealant evenly to threads only. Excessive sealant may interfere with valve operation.



NR-24-8 Pilot Operated Regulator with Integral Pilot

> Outlet pressure adjustment ranges are not minimum or maximum outlet pressure limits. Regulators can be adjusted to zero psig outlet pressure and, generally, to pressures in excess of those specified. The use of these regulators to control pressures outside of the specified ranges is not recommended.



### Regulators

| Part Number | Description  |
|-------------|--|
| NR-24-8     | Pilot Operated Regulator<br>with Integral Pilot (1-1/2" NPT) |
| NR-24-8-2   | Pilot Operated Regulator<br>with Integral Pilot (2" NPT)     |
| NR24-TK1    | NR-24-8 Tune Up Kit  |



## **At Your Service**

Installation Configurations

| Series/Installation Configuration         | Page # |
|---|--------|
| 150/ST500Stationary (Gas)                 | 58     |
| ST400                                     | 58     |
| ST700/ST900/ST1000 Inertia                | 59     |
| ST600/ST700/ST900/ST1000 Stationary       | 59     |
| ST600/ST700/ST900/ST1000 Multiple Starter | 60     |
| 150BMP/SS100                              | 61     |
| SS350/150MPE Stationary                   | 61     |
| SS350/150BMPE Vehicular                   | 62     |
| 150BMG (Gas) Stationary                   | 62     |
| SS810 Stationary                          | 63     |
| SS815/SS825/SS850 Stationary              | 63     |





### 150 & ST500 Stationary - Gas





### ST700/ST900/ST1000 Inertia Installation



### ST600/ST700/ST900/ST1000 Typical Stationary Installation



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### ST600/ST700/ST900/ST1000 Typical Multiple Starter Application Installation





3-1/2

#### **150BMP and SS100 Typical Installations**



### SS350/150MPE Stationary Installation



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#### Solenoid Valve 150BMP-2451B (24V) 150BMP-1051B (12V) 1/8," 150 psi Pressure Gauge 150BMP-1064 Air Supply From Compressor #4 Hose or 1/4" Tubing 1/2" Check Valve 150BMP-1056 ⊟ #4 Hose or 1/4" Tubing #4 Hose or 1/4" Tubing Air Receiver Tank 1-1/4" or 1" Hose Я þ 6 協 Lube Oil Supply Line 1-1/4" or 1" Nipple SRV125T 1-1/4" Relay Valve 3/8" Lubricator HDL3 "Out" Port JIC 37YAdapter 1/4" NPT Mount Lubricator In Pipe Tapped Hole For air, use 150BM-A735 Road Splash Deflector or 150BM-A674 Muffler on **SS175 models**. "In" Port JIC 37YAdapter 1/4" NPT Use SS350-A735 Road Splash Deflector or SS350-A674 Muffler on SS350 models.

### SS350/150BMPE Typical Vehicular Installation

### 150BMG (Gas) Stationary Installation



(Ingersoll Rand. 62 Engine Starting Systems

### SS810 Typical Stationary Installation



### SS815/SS825/SS850 Typical Stationary Installation



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# Pneumatic Barring Motors

B006 and T480 Series



Ingersoll Rand Industrial Technologies

Ingersoll Rand Industrial Technologies provides products, services, and solutions to enhance the efficiency and productivity of our commercial, industrial, and process customers. Our innovative products include air compressors, air systems components, tools, pumps, material and fluid handling systems, and microturbines.

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## Safe, precise control at every turn

Service work on diesel and gas engines is easier and safer with Ingersoll Rand B006 and T480 Series pneumatic barring motors. These highly reliable, precisely controlled motors enable you to turn engines over slowly and stop them securely for greater peace of mind and productivity.

These barring motors are lightweight and portable, which means you can move them from engine to engine, or mount them permanently. Since they are powered by compressed air, these motors are well suited for field applications, hazardous environments, and are perfect solutions for all service applications.

- •Timing adjustments
- Valve adjustments
- •Coupling adjustments
- •Routine and unscheduled maintenance

### Features and Benefits

Reversible vane air motor for precise control

- Rugged design provides maximum durability and dependability
- Pendant control enables safer one-person operation

### B006



90 psig air operation produces more than 150 ft-lb of torque

For diesel engines with displacements up to 100 liters and gas engines up to 200 liters



- For diesel engines with displacements up to 500 liters and gas engines up to 1000 liters
- 90 psig air operation produces more than 300 ft-lb of torque
- Integral disc brake is always engaged when motor is not in operation to ensure safer, easier engine adjustments



#### **B006 Series**

| Model             | Flange | Weig<br>Ib | ht<br>kg | Max Pre<br>(motor i<br>psi | ssure<br>nlet)<br>bar | Torque<br>(breaka<br>ft-lb | way)<br>Nm | Speed at<br>Max Power<br>rpm | Description                        |
|-------------------|--------|------------|----------|----------------------------|-----------------------|----------------------------|------------|------------------------------|------------------------------------|
| B006PVR374-01**   | 01     | 19         | 9        | 90                         | 6                     | 152                        | 207        | 23                           | Barring motor only                 |
| B006PVR374-03**   | 03     | 19         | 9        | 90                         | 6                     | 152                        | 207        | 23                           | Barring motor only                 |
| B006PVR374-01-**P | 01     | 25         | 11       | 90                         | 6                     | 152                        | 207        | 23                           | Barring motor with pendant control |
| B006PVR374-03-**P | 03     | 25         | 11       | 90                         | 6                     | 152                        | 207        | 23                           | Barring motor with pendant control |

\*\*Pinion configurations: 15, 29, 31, 77, 79, 85, 94, 893, 895, 942. Additional flange and pinion configurations available upon request

#### T480 Series

Includes integral brake

| Model           | Flange | Weigh<br>Ib | t<br>kg | Max Pres<br>(motor ir<br>psi | sure<br>Ilet)<br>bar | Torque<br>(breakav<br>ft-lb | way)<br>Nm | Speed at<br>Max Power<br>rpm | Description                        |
|-----------------|--------|-------------|---------|------------------------------|----------------------|-----------------------------|------------|------------------------------|------------------------------------|
| T480PVRP-03**   | 03     | 58          | 26      | 90                           | 6                    | 322                         | 438        | 65                           | Barring motor only                 |
| T480PVRP-03-**P | 03     | 69          | 31      | 90                           | 6                    | 322                         | 438        | 65                           | Barring motor with pendant control |
|                 |        |             |         |                              |                      |                             |            |                              |                                    |

\*\*Pinion configurations: 25, 29, 31, 83, 85, 87, 94, 893, 895, 942. Additional flange and pinion configurations available upon request

#### Accessories

| Model     | Description                                    |
|-----------|--|
| PB006-15K | B006 pendant control & 2 hoses (15'/4.6m each) |
| PB006-30K | B006 pendant control & 2 hoses (30'/9m each)   |
| 43551-2   | Muffler for B006                               |
| PT480-15K | T480 pendant control & 3 hoses (15'/4.6m each) |
| PT480-30K | T480 pendant control & 3 hoses (30'/9m each)   |
| 3BM-A674  | Muffler for T480                               |
|           |  |

